

Date
UseWednesday, 1/23/2008 11:30:21 AM
Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services

Drawing Name : MIRROR BRACKET RH

Job Number : 36908-2

Estimate Number : 12340

P.O. Number :

This Issue : 1/23/2008 S.O. No. :

Prsht Rev. : NC

First Issue : 1/1 Type : SMALL /MED FAB

Previous Run : 36200

Part Number : D20134

Drawing Number : D2013 REV C

Project Number : N/A

Drawing Revision : C

Material :

Due Date : 2/1/2008

Qty: 12 Um: Each

Written By : 1/23/08 01 23Checked & Approved By : 1/23/08 01 23

Comment : Est Rev:A New Issue 05-11-01 JLM

Additional Product

Job Number:



Seq. #: Machine Or Operation:

Description :

1.0 M304TR0750W049 304 RD Tube 750 x 049W



Comment: Qty.: 2.0447 f(s)/Unit Total: 20.4467 f(s)
 Material: 3/4 O.D. x .049" wall, 304/316 SS Seamless Tubing
 (M304TR0.750W.049)
 Batch: B 106015 x 7 B106956 x 12

24.5364

FF 08-02-04 (12)

FF 08-01-24

2.0 BRAKE NC

NC BRAKE



Comment: NC BRAKE

1-Punch as per template D2013-T3 and Dwg D2013

2-Flatten ends of D2013-3 tube as per Dwg D2013 using DT8545

3-Bend (1) tube as per Dwg D2013 using Jig DT8201
 Identify as D2013-3.

4-Deburr as required

FF 08-02-04 (12)

EP 08/02/04 (12)

FF 08-02-07 (12)

EP 08/02/04 (12)

3.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

FF 08/02/07 (12)

4.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

h 08-02-07

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

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Part Number: D20134

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Seq. #:	Machine Or Operation:	Description :
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5.0

QC21

FINAL INSPECTION/W/O RELEASE



(12)

Comment: FINAL INSPECTION/W/O RELEASE

2008/02/08

Completion



2008/2/08

(12)

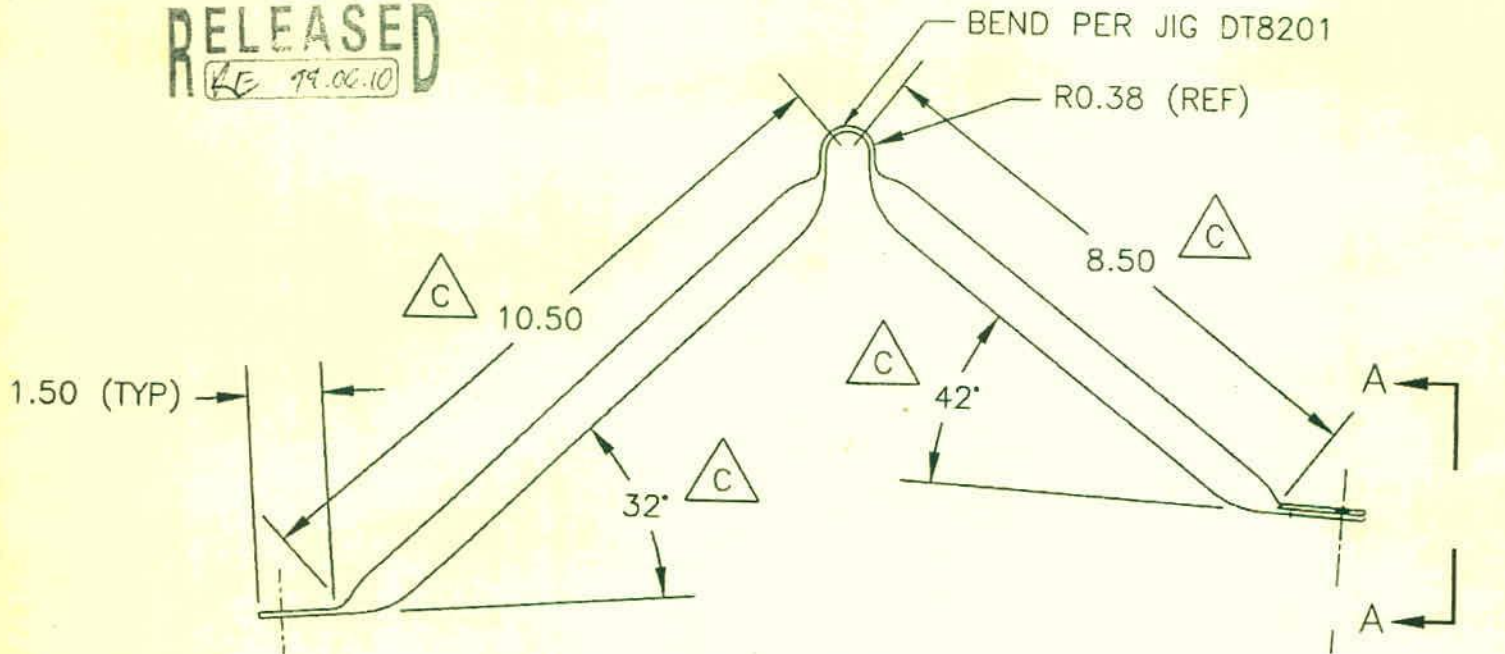
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RELEASED
KE 79.06.10

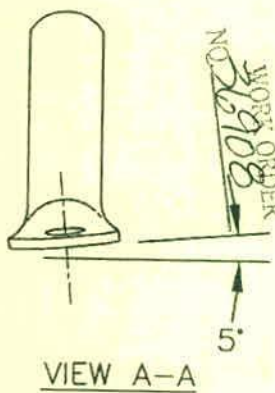
DART

QA CONTROL

DESIGN	JB	DRAWN BY	RF	DART AEROSPACE LTD HAMKESBURY, ONTARIO, CANADA
CHECKED	KE	APPROVED	[Signature]	DRAWING NO.
DATE	99.06.07			D2013
				SHEET 2 OF 3
				SCALE
				NTS
				MIRROR BRACKET



D2013-3 LH SHOWN
D2013-4 RH OPPOSITE
(FOR 212 MIRROR)



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE

CUT LENGTH: 23.25 INCHES

MATERIAL: AISI 304/316 SS SEAMLESS TUBE,
0.750 O.D. x 0.049 WALL

